



Phone: (517) 295-4196 Fax: (517) 295-4918

Technical Data Sheet

LCA® N6-30MNHSL Black

Nylon 6 Mineral , Heat Stabilized, Lubricated

Typical Compound Properties	Value / Measure	Test Methods
Physical Properties		
	English Units	
Density	1.36 g/cm ³	ASTM D-792
Ash Content	30 %	ASTM D-5630
Mechanical Properties		
Izod Impact	1.13 ft-lb/in	ASTM D-256
Tensile Strength	9,700 psi	ASTM D-638
Flexural Modulus	609,000 psi	ASTM D-790
Thermal Properties		
Heat Deflection (264 psi)	190 Deg. C	ASTM D-648
Melt Point	220 Deg. C	ASTM D-789-92e1

All tests are performed on dry as molded ASTM (ISO) test bars.

General Product Type Information

The property values listed above have been obtained using laboratory controlled test methods. They are offered without guarantee since conditions under which the product is used are beyond our control. Therefore, Uniplas, Inc. disclaims any liability for loss or damage incurred in connection with the use of this product.



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Typical Processing Conditions		
Process Variable	Description	
Temperatures		
Barrel	Rear	460 - 520
	Center	480 - 530
	Front	480 - 540
	Nozzle	470 - 550
	Mold	150 - 200
Drying		
Type	Desiccant Dehumidifier	
Temperature	150 F	
Time	2 - 4 Hours	
Max. % Moisture	<0.15%	
Special Requirements		

Optimum processing conditions will depend on such factors as machine size, screw design, part dimension, mold design, runner and gate design, and material residence time. These recommendations are intended only as a guide to achieve stable processing and good part quality.

Uniplas, Inc. 1145 Sutton St. Howell, MI 48843