



Phone: (517) 295-4196 Fax: (517) 295-4918

Technical Data Sheet

LCA® N6-15GFL Black

Nylon 6 15% Glass Fiber, Lubricated

Typical Compound Properties	Value / Measure	Test Methods
Physical Properties		
Density	1.24 g/cm ³	ASTM D-792
Ash Content	15 %	ASTM D-5630
Mechanical Properties		
Izod Impact	1.1 ft-lb/in	ASTM D-256
Tensile Strength	15,000 psi	ASTM D-638
Flexural Modulus	600,000 psi	ASTM D-790
Thermal Properties		
Melt Point	220° C	ASTM D-789-92e1
All tests are performed on dry as molded ASTM (ISO) test bars.		
General Product Type Information		

The property values listed above have been obtained using laboratory controlled test methods. They are offered without guarantee since conditions under which the product is used are beyond our control. Therefore, Uniplas, Inc. disclaims any liability for loss or damage incurred in connection with the use of this product.

Uniplas, Inc. 1145 Sutton St. Howell, MI 48843



Phone: (517) 295-4196 Fax: (517) 295-4918

Technical Data Sheet

LCA® N6-15GFL Black

Nylon 6 15% Glass Fiber, Lubricated

Typical Processing Conditions		
Process Variable	Description	Values
Temperatures		F C
Barrel	Rear	460 - 540
	Center	480 - 560
	Front	480 - 560
	Nozzle	470 - 550
	Mold	175 - 205
Drying		
Type		Dehumidifier
Temperature		175°F
Time		2 - 4 hours
Max. % Moisture		0.2
Special Requirements		
Meets GMP.PA6.006		

Optimum processing conditions will depend on such factors as machine size, screw design, part dimension, mold design, runner and gate design, and material residence time. These recommendations are intended only as a guide to achieve stable processing and good part quality.

Uniplas, Inc. 1145 Sutton St. Howell, MI 48843