



Phone: (517) 295-4196 Fax: (517) 295-4918

## Technical Data Sheet

### LCA® PPCO1020

### Medium Flow Copolymer Polypropylene

Typical Compound Properties	Value / Measure		Test Methods
<b>Physical Properties</b>			
	English Units (ISO)	Metric Units	
Melt Flow Rate @ 230 / 2.16	10 g/10 min		ASTM D-1238
Density	0.910 g/cm <sup>3</sup>	0.91 g/cm <sup>3</sup>	ASTM D-792
Ash Content	%	0 %	ASTM D-5630
Linear Mold Shrinkage	in/in	mm/mm	ASTM D-955
<b>Mechanical Properties</b>			
Izod Impact - Notched	2 ft-lb/in (kJ/m)	107 J/m	ASTM D-256
Tensile Strength @ Yield	3,800 psi (Mpa)	26 MPa	ASTM D-638
Tensile Strength @ Break	psi (Mpa)	0 MPa	ASTM D-638
Tensile Elongation @ Yield	%	0 %	ASTM D-638
Tensile Elongation @ Break	50 %	50 %	ASTM D-638
Flexural Strength @ Yield	psi (Mpa)	0 MPa	ASTM D-790
Flexural Stress @ Break	psi (Mpa)	0 MPa	ASTM D-790
Flexural Stress @ 5% Strain	psi (Mpa)	0 MPa	ASTM D-790
Flexural Modulus	155,000 psi (Mpa)	1,069 MPa	ASTM D-790
<b>Thermal Properties</b>			
DTUL @ 66 psi (455 kPa)	185 Deg. F	85 Deg. C	ASTM D-648
@ 264 psi (1820 kPa)	115 Deg. F	76 Deg. C	ASTM D-648
Vicat Softening Temperature	Deg. F	Deg. C	ASTM D-1525

All tests are performed on dry as molded ASTM (ISO) test bars.

#### General Product Type Information

The property values listed above have been obtained using laboratory controlled test methods. They are offered without guarantee since conditions under which the product is used are beyond our control. Therefore, Uniplas, Inc. disclaims any liability for loss or damage incurred in connection with the use of this product.

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Typical Processing Conditions			
Process Variable	Description	Values	
<b>Temperatures</b>		<b>F</b>	<b>C</b>
Barrel	Rear	360 - 400	
	Center	380 - 410	
	Front	400 - 430	
	Nozzle	400 - 430	
	Mold	70 - 120	

#### Drying

Type  
Temperature  
Time

#### Special Requirements

Optimum processing conditions will depend on such factors as machine size, screw design, part dimension, mold design, runner and gate design, and material residence time. These recommendations are intended only as a guide to achieve stable processing and good part quality.

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